

## **Pigment Dispersions for Water-Based Coatings**

**Color Solutions** 

# Tint-Ayd<sup>®</sup> CW/WD

### General Information

Tint-Ayd CW & WD colorants are resin-free, water-based colorants designed for use in a wide variety of conventional water-based industrial coatings. The colorants are exceptional for as a universal tinting system of water-based industrial coatings. These colorants contain a mixture of water and propylene glycol.

#### **Key Benefits**

Tint-Ayd CW & WD colorants are stable, free-flowing, easy-to-use pigment concentrates designed for tinting and full pigmentation applications. The products are suitable for in-plant tinting and, in certain circumstances, can be used as volumetrically dispensed colorants.

These colorants are resin-free. They are based on a blend of anionic and nonionic additives that provide a synergistic benefit of exceptional pigment wetting and stabilization. These colorants are formulated to be thixotropic to resist pigment settling and syneresis.

The colorants are freeze-thaw stable and will not support growth of microorganisms. They are nonflaking in partially filled containers and will have minimum to no effect on gloss, dry time or early water resistance.





#### **Properties**

Tint-Ayd CW & WD colorants are recommended to be added to white, deep and clear coatings under continuous agitation at up to 16 ounces per gallon or 12.5% by weight. Higher levels should be evaluated initially in the laboratory. Ideally, coatings being tinted should have a pH range of 7-10 to avoid shock. However, coatings at a pH less than 7 are also tintable with CW & WD colorants.

The Tint-Ayd CW colorants are formulated at less than 250 g/L VOC. The Tint-Ayd WD colorants are formulated at a higher VOC levels.

#### **Applications**

The Tint-Ayd CW & WD colorants are formulated for use in most aqueous industrial coatings including, but not limited to, aerosols, concrete protection, general industrial finishes, general OEM, industrial maintenance, marine, protective and wood coatings.

#### Compatibility

Tint-Ayd CW & WD colorants are recommended for use in a wide variety of water reducible and emulsion coating systems such acrylic, polyurethane (PUD) dispersion, vinyl acrylic, water-reducible acrylic, vinyl acetate, water-reducible alkyd, styrene butadiene, water-reducible polyester, epoxy and water-reducible epoxy.

#### Shelf Life

Proper handling is essential to maintain good quality. It is recommended that the colorants be mixed prior to use. Containers should be tightly sealed when not in use. Repacking the colorant into a smaller container should be considered if the colorant level in the container is less than 20% of the original amount and will be stored for a extended period of time.

Shelf life on the Tint-Ayd CW & WD colorants is 4 years from the date of manufacture in unopened containers.



| Product<br>Code | Description              | Cl Name         | % Pigment |        | % Non-Volatiles |        | % Volatiles |        | Specific | VOC° | Pigment<br>Lightfastness |      | Pigment<br>Resistance |        |
|-----------------|--------------------------|-----------------|-----------|--------|-----------------|--------|-------------|--------|----------|------|--------------------------|------|-----------------------|--------|
|                 |                          |                 | X Wt.     | X Vol. | X Wt.           | X Vol. | X Wt.       | X Vol. | Gravity  | g/L  | Mass                     | Tint | Acid                  | Alkali |
| CW 5003         | Rutile Titanium Dioxide  | White 6         | 68.0      | 34.7   | 4.0             | 7.2    | 28.0        | 58.1   | 2.09     | 247  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5119         | Carbazole Violet         | Violet 23       | 18.0      | 13.3   | 7.0             | 7.5    | 75.0        | 79.2   | 1.07     | 241  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5228         | Phthalo Blue (RS)        | Blue 15:2       | 30.0      | 20.4   | 6.0             | 6.0    | 64.0        | 73.6   | 1.15     | 231  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5317         | Tinting Black            | Black 7         | 33.4      | 21.1   | 8.8             | 13.2   | 57.8        | 65.7   | 1.14     | 209  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5331         | Masstone Black           | Black 7         | 30.0      | 19.4   | 8.0             | 8.6    | 62.0        | 72.0   | 1.16     | 250  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5451         | Light Lemon Yellow Oxide | Yellow 42       | 60.0      | 27.4   | 6.0             | 10.5   | 34.0        | 62.1   | 1.84     | 212  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5454         | Light Organic Yellow     | Yellow 151      | 35.0      | 28.3   | 3.5             | 3.4    | 61.5        | 68.3   | 1.12     | 208  | N*                       | N*   | Ν                     | А      |
| CW 5499         | Transparent Yellow Oxide | Yellow 42       | 50.0      | 20.8   | 9.0             | 12.8   | 41.0        | 66.4   | 1.62     | 270  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5505         | Burnt Sienna             | Brown 7         | 50.0      | 23.4   | 7.0             | 9.8    | 43.0        | 66.8   | 1.56     | 239  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5507         | Raw Umber                | Brown 7         | 50.0      | 23.1   | 5.0             | 6.9    | 45.0        | 70.0   | 1.56     | 247  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5509         | Burnt Umber              | Brown 7         | 40.0      | 16.7   | 5.0             | 7.3    | 55.0        | 76.0   | 1.42     | 249  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5516         | Van Dyke Brown           | Red 101/Black 7 | 33.0      | 26.1   | 5.0             | 5.0    | 62.0        | 68.9   | 1.12     | 250  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5600         | Transparent Red Oxide    | Red 101         | 25.0      | 6.8    | 9.0             | 9.9    | 66.0        | 83.3   | 1.26     | 273  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5610         | Red Iron Oxide Light     | Red 101         | 60.0      | 22.8   | 6.0             | 11.0   | 34.0        | 66.2   | 1.95     | 243  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5611         | Red Iron Oxide Medium    | Red 101         | 60.0      | 22.8   | 6.0             | 11.0   | 34.0        | 66.2   | 1.96     | 243  | Ν                        | Ν    | Ν                     | Ν      |
| CW 5619         | Diarylide Orange         | Orange 34       | 40.0      | 32.6   | 8.0             | 8.5    | 52.0        | 58.9   | 1.14     | 200  | А                        | А    | Ν                     | Ν      |
| CW 5625         | Quinacridone Red         | Violet 19       | 25.0      | 17.5   | 5.8             | 5.5    | 69.2        | 77.0   | 1.12     | 250  | S                        | S    | Ν                     | Ν      |
| CW 5657         | Organic Scarlet          | Red 188         | 30.0      | 23.6   | 5.0             | 4.9    | 65.0        | 71.5   | 1.11     | 239  | N*                       | S*   | Ν                     | Ν      |
| CW 5673         | Deep Organic Red         | Red 170         | 30.0      | 24.2   | 7.0             | 7.3    | 63.0        | 68.5   | 1.09     | 240  | N*                       | S*   | Ν                     | Ν      |
| CW 5703         | Phthalo Green            | Green 7         | 32.0      | 18.5   | 6.3             | 6.9    | 61.7        | 74.6   | 1.21     | 239  | Ν                        | Ν    | Ν                     | Ν      |

° Expected values based on formulation

| Lightfastness and Resistance Key |                        |    |                                  |  |  |  |  |
|----------------------------------|------------------------|----|----------------------------------|--|--|--|--|
| Ν                                | no bleed/discoloration | *  | no Florida data, only Fadeometer |  |  |  |  |
| S                                | slight                 | ** | no data                          |  |  |  |  |
| А                                | appreciable            |    |                                  |  |  |  |  |
|                                  |                        |    |                                  |  |  |  |  |

Lightfastness and Resistance information is provide for guidance purposes only. Source: NPIRI Raw Materials Data Handbook Volume 4 (@ 2000)

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